

# Using Polishing Compounds & Buffs

Compound	Buff	Finish
SS (White)	Loose Leaf Calico	High quality finish on aluminium alloys.
SSX (Light Green)	Loose Leaf Calico	High gloss finish on copper, brass and stainless steel.
Multishine (Light Blue)	Loose Leaf Calico	High gloss finish on plastics and die-cast articles.
Tripoli (Brown)	Stitched Rag	General purpose compound for copper, brass, aluminium and most metals.
Fastcut (Dark Grey)	Stitched Sisal	To cut back light scratch marks on copper, brass and stainless steel prior to polishing.

## Instructions for compound and buff selection and use:

Different metals have varying characteristics, and to achieve the best possible results, it is essential that the correct compound and polishing buff are selected for the job.

**Step 1:** Select the correct compound and polishing buff. Please see chart above for further detail.

For best results, never use different compounds on any one buff. Keep a separate buff for each compound.

**Step 2:** Dress the buff with compound across the face of the rotating wheel for a few seconds. Take care not to apply too much compound as this will overload the buff. It is better to apply a little compound more frequently than to overdress the buff.

**Step 3:** Bring the work piece into contact with the buff, and with light pressure, move back and forth across the job.

**Step 4:** After polishing, remove any residue with hot water and household detergent.



*Loose Leaf Calico*



*Stitched Rag*



*Stitched Sisal*